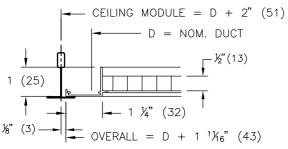
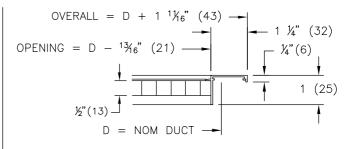


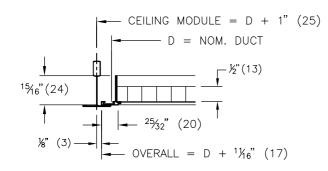
#### **80 RETURN GRILLES & REGISTERS**



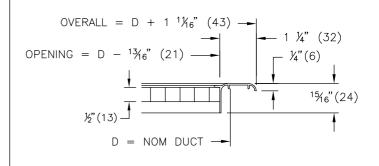
☐ F - FLAT FACE BORDER (T-BAR LAYIN)



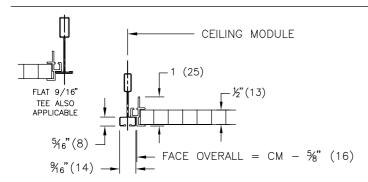
☐ F - FLAT FACE BORDER (SURFACE MOUNT)



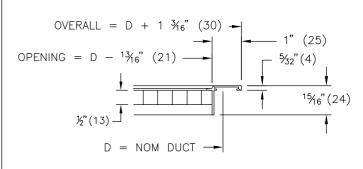
□ NF - NARROW FACE BORDER (T-BAR LAYIN)



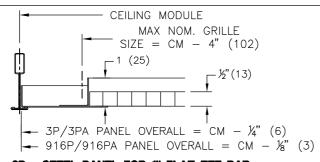
□ C - CURVED FACE BORDER (SURFACE MOUNT)



☐ 17 - 9/16" BOLT SLOT OR FLAT TEE BAR



□ N - NARROW FLAT FACE BORDER (SURFACE MOUNT)



- □ 3P STEEL PANEL FOR 1" FLAT TEE BAR
   □ 3PA ALUMINUM PANEL FOR 1" FLAT TEE BAR
   □ 916P STEEL PANEL FOR 9/16" FLAT TEE BAR
   □ 916PA ALUMINUM PANEL FOR 9/16" FLAT TEE BAR
- CEILING MODULE

  MAX NOM. GRILLE

  SIZE = CM 4" (102)

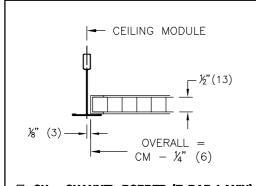
  FLAT 9/16"

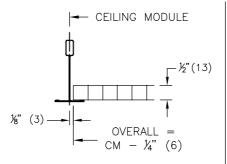
  TEE ALSO
  APPLICABLE  $\frac{1}{2}$ "(13)

  PANEL OVERALL = CM  $\frac{1}{2}$ " (16)
  - □ 17P STEEL PANEL, 9/16" FINELINE OR FLAT TEE BAR
     □ 17PA ALUMINUM PANEL, 9/16" FINELINE OR FLAT TEE BAR

ALL METRIC DIMENSIONS ( ) AR	RE SOFT CONVERTED. IMPERIAL DIMENSIONS ARE CONVERTED TO METRIC	AND ROUNDED TO	THE NEAREST MILLIMETER.
PROJECT:			orice*
ENGINEER:		mg	80 SERIES ALUMINUM RETURN
CUSTOMER:		222015	GRILLES & REGISTERS
SUBMITTAL DATE:	SPEC. SYMBOL:	2015/12/03	





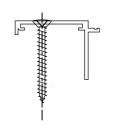


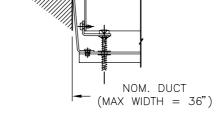
OVERALL =  $D + \frac{1}{4}$ " (6) - ¾<sub>6</sub>"(5)  $\frac{1}{32}$ "(1) 1" (25) -<sup>15</sup>/<sub>16</sub>"(24) D = NOM DUCT -

☐ CH - CHANNEL BORDER (T-BAR LAYIN) ☐ CORE - CORE ONLY (T-BAR LAYIN)

ED APPLICATION IS SUPPLIED COMPLETE WITH BORDER AND DUCT MOUNTING FRAME REQUIRES SELECTION OF TYPE 'H' OR TYPE 'C' MOUNTING □ ED - EXPOSED DUCT BORDER

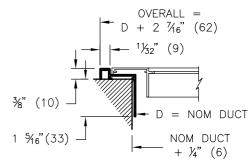
#### **FASTENING**





□ C - CONCEALED MOUNTING BRACKET

# **MOUNTING FRAME**

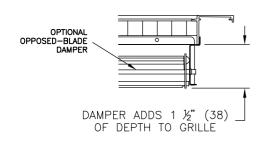


□ D (FOR F FRAME ONLY) NOT AVAILABLE FOR MRI APPLICATIONS

MANUALINA ODULLE OL

- A COUNTER SUNK SCREW H - STRAIGHT SCREW HOLES (ED FRAME ONLY)
- NOT AVAILABLE FOR MRI APPLICATIONS

#### OPPOSED BLADE DAMPER



VCS3 - COATED STEEL OPPOSED BLADE DAMPER VCS3AL - ALUMINUM OPPOSED BLADE DAMPER

THIN LINE RETURN DISSIPATER

· 21 ¾" (552) —

#### FINISH:

• B12 WHITE (OPTIONAL FINISHES AVAILABLE)

#### **MATERIAL:**

- GRILLE ALUMINUM CONSTRUCTION
- PANEL STEEL CONSTRUCTION (3P, 916P & 17P)
  - ALUMINUM CONSTRUCTION (3PA, 916PA & 17PA)

#### NOTES:

- AVAILABLE SIZES:
- MINIMUM 6" X 4" (152 X 102)
- MAXIMUM WITHOUT MULLION 48" X 24" (1219 X 610) MAXIMUM WITH MULLION - 96" X 48" (2438 X 1219)
- · UNITS WITH MULLION SUPPLIED IN ONE-PIECE FRAME CONSTRUCTION
- UNITS OVER 96" X 48" (2438 X 1219) SUPPLIED IN SECTIONS c/w DUCT MOUNTING CHANNEL
- CH (CHANNÉL FRAME) UNITS OVER 48" x 24" (1219 x 610) SUPPLIED IN MULTIPLE SECTIONS
- CORE ONLY & 17 FRAME MAX 48" x 24" (1219 X 610)
- FACTORY TOLERANCE  $\pm 1/32$ " (1)

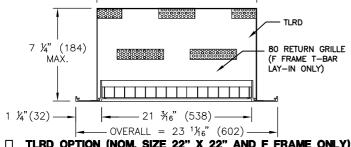
NOUNDLE MODULE OFFI

#### PANEL SIZES:

• MODULE SIZE AND NOM. GRILLE SIZE MUST BE SPECIFIED

NOMINAL MODULE SIZES	MAXIMUM GRILLE SIZES
12" x 12" - 300mm x 300mm	8" x 8"
24" x 12" - 600mm x 300mm	20" x 8"
24" x 24" - 600mm x 600mm	20" x 20"
48" x 24" - 1200mm x 600mm	44" x 20"

#### - TI RD



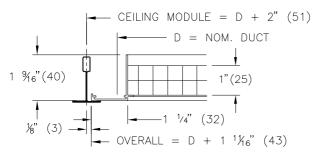
□ TLRD OPTION (NOM. SIZE 22" X 22" AND F FRAME ONLY)

• MRI - ALUMINUM CONSTRUCTION FOR MRI APPLICATIONS. F, 17, CH, CORE FRAMES ONLY. NOT AVAILABLE W/ DAMPER. MAXIMUM SIZE = 24" X 24" (610 X 610) ALL METRIC DIMENSIONS ( ) ARE SOFT CONVERTED, IMPERIAL DIMENSIONS ARE CONVERTED TO METRIC AND ROUNDED TO THE NEAREST MILLIMETER

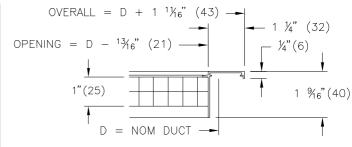
ALL METRIC DIMENSIONS ( ) ARE SO	IT CONVENTED. IMPENIAL DIMENSIONS ARE CONVENTED TO METRIC	AND ROUNDED TO	THE NEARLST MILLIMILIEN.		
PROJECT:			Price*		
ENGINEER:		MJ	80 SERIES ALUMINUM RETURN		
CUSTOMER:		222015	GRILLES & REGISTERS		
SUBMITTAL DATE:	SPEC. SYMBOL:	2015/12/03			



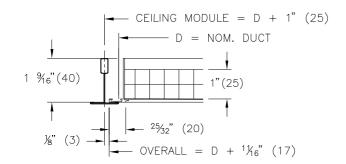
#### 81 RETURN GRILLES & REGISTERS



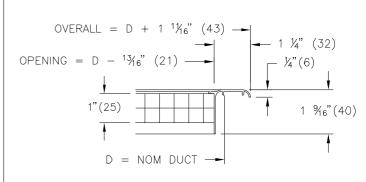
□ F - FLAT FACE BORDER (T-BAR LAYIN)



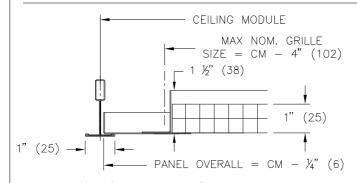
□ F - FLAT FACE BORDER (SURFACE MOUNT)



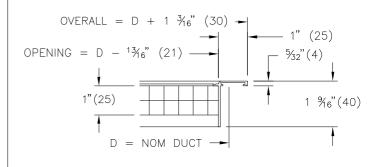
□ NF - NARROW FACE BORDER (T-BAR LAYIN)



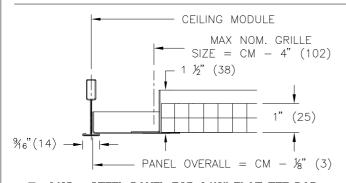
☐ C - CURVED FACE BORDER (SURFACE MOUNT)



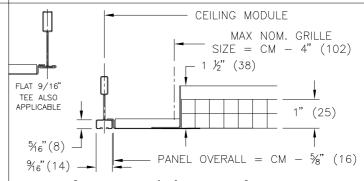
☐ 3P - STEEL PANEL FOR 1" FLAT TEE BAR ☐ 3PA - ALUMINUM PANEL FOR 1" FLAT TEE BAR



□ N - NARROW FLAT FACE BORDER (SURFACE MOUNT)



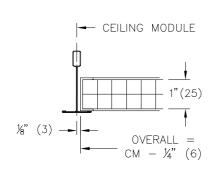
☐ 916P - STEEL PANEL FOR 9/16" FLAT TEE BAR ☐ 916PA - ALUMINUM PANEL FOR 9/16" FLAT TEE BAR

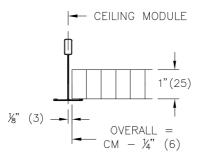


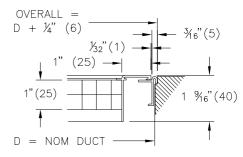
□ 17P - STEEL PANEL, 9/16" FINELINE OR FLAT TEE BAR □ 17PA - ALUMINUM PANEL. 9/16" FINELINE OR FLAT TEE BAR ALL METRIC DIMENSIONS ( ) ARE SOFT CONVERTED. IMPERIAL DIMENSIONS ARE CONVERTED TO METRIC AND ROUNDED TO THE NEAREST MILLIMETER.

PROJECT:					
ENGINEER:		799	81 SERIES		
CUSTOMER:		228140	ALUMINUM RETURN GRILLES & REGISTERS		
SUBMITTAL DATE:	SPEC. SYMBOL:	2015/03/24			









☐ CH - CHANNEL BORDER (T-BAR LAYIN) ☐ CORE - CORE ONLY (T-BAR LAYIN)

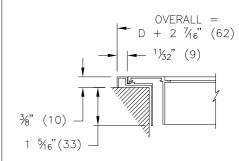
□ ED - EXPOSED DUCT BORDER

ED APPLICATION IS SUPPLIED COMPLETE WITH BORDER AND DUCT MOUNTING FRAME REQUIRES SELECTION OF TYPE 'H' OR TYPE 'C' MOUNTING

#### **FASTENING**



NOM. DUCT (MAX WIDTH = 36") MOUNTING FRAME

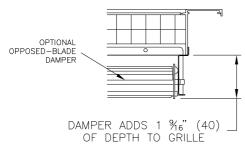


A - COUNTER SUNK SCREW H - STRAIGHT SCREW HOLES (ED FRAME ONLY)

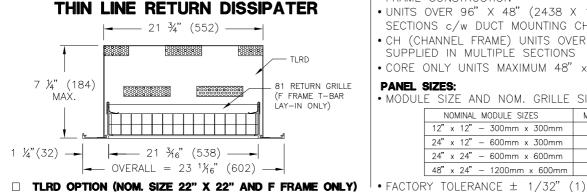
□ C - CONCEALED MOUNTING BRACKET

□ D (FOR F FRAME ONLY)

#### OPPOSED BLADE DAMPER



VCS3 - COATED STEEL OPPOSED BLADE DAMPER VCS3AL - ALUMINUM OPPOSED BLADE DAMPER



FINISH:

B12 WHITE (OPTIONAL FINISHES AVAILABLE)

#### **MATERIAL:**

- GRILLE ALUMINUM CONSTRUCTION
- PANEL STEEL CONSTRUCTION (3P, 916P & 17P)
  - ALUMINUM CONSTRUCTION (3PA, 916PA & 17PA)

#### NOTES:

- □ OPTIONAL SINGLE PIECE CORE (STANDARD FOR CORE ONLY)
- AVAILABLE SIZES:  $MINIMUM - 6" \times 4" (152 \times 102)$

MAXIMUM WITHOUT MULLION - 48" X 24" (1219 X 610) MAXIMUM WITH MULLION - 96" X 48" (2438 X 1219)

- UNITS WITH MULLION SUPPLIED IN ONE-PIECE FRAME CONSTRUCTION
- UNITS OVER 96" X 48" (2438 X 1219) SUPPLIED IN SECTIONS c/w DUCT MOUNTING CHANNEL
- CH (CHANNEL FRAME) UNITS OVER 48"  $\times$  24" (1219  $\times$  610) SUPPLIED IN MULTIPLE SECTIONS
- CORE ONLY UNITS MAXIMUM  $48" \times 24"$  (1219 X 610)

#### **PANEL SIZES:**

· MODULE SIZE AND NOM. GRILLE SIZE MUST BE SPECIFIED

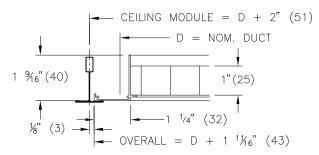
NOMINAL MODULE SIZES	MAXIMUM GRILLE SIZES
12" x 12" - 300mm x 300mm	8" × 8"
24" x 12" - 600mm x 300mm	20" x 8"
24" x 24" - 600mm x 600mm	20" × 20"
48" x 24" - 1200mm x 600mm	44" × 20"

ALL METRIC DIMENSIONS ( ) ARE SOFT CONVERTED. IMPERIAL DIMENSIONS ARE CONVERTED TO METRIC AND ROUNDED TO THE NEAREST MILLIMETER.

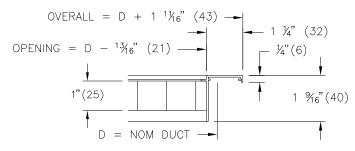
PROJECT:			
ENGINEER:		mg	81 SERIES ALUMINUM RETURN
CUSTOMER:		228140	GRILLES & REGISTERS
SUBMITTAL DATE:	SPEC. SYMBOL:	2015/03/24	



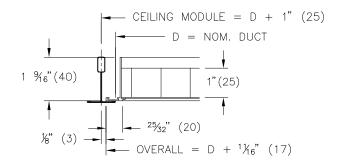
#### **82 RETURN GRILLES & REGISTERS**



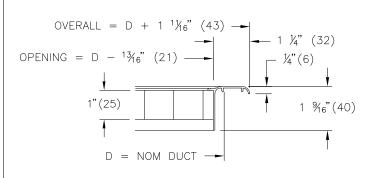
☐ F - FLAT FACE BORDER (T-BAR LAYIN)



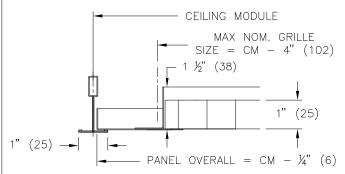
□ F - FLAT FACE BORDER (SURFACE MOUNT)



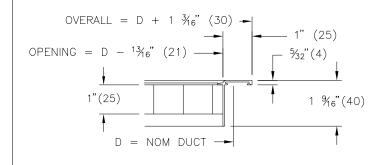
□ NF - NARROW FACE BORDER (T-BAR LAYIN)



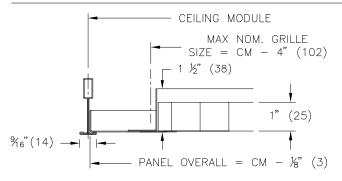
□ C - CURVED FACE BORDER (SURFACE MOUNT)



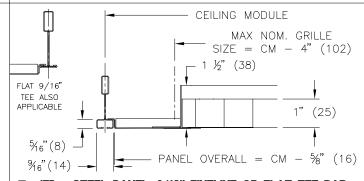
☐ 3P - STEEL PANEL FOR 1" FLAT TEE BAR ☐ 3PA - ALUMINUM PANEL FOR 1" FLAT TEE BAR



□ N - NARROW FLAT FACE BORDER (SURFACE MOUNT)



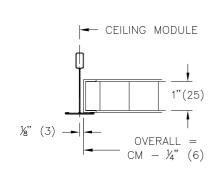
☐ 916P - STEEL PANEL FOR 9/16" FLAT TEE BAR □ 916PA - ALUMINUM PANEL FOR 9/16" FLAT TEE BAR

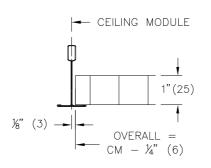


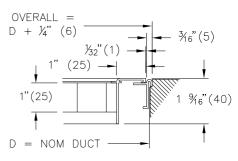
□ 17P - STEEL PANEL, 9/16" FINELINE OR FLAT TEE BAR ☐ 17PA - ALUMINUM PANEL, 9/16" FINELINE OR FLAT TEE BAR ALL METRIC DIMENSIONS ( ) ARE SOFT CONVERTED. IMPERIAL DIMENSIONS ARE CONVERTED TO METRIC AND ROUNDED TO THE NEAREST MILLIMETER.

PROJECT:			arice®
ENGINEER:		7/19	82 SERIES ALUMINUM RETURN
CUSTOMER:		228141	GRILLES & REGISTERS
SUBMITTAL DATE:	SPEC. SYMBOL:	2015/05/07	









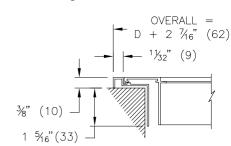
□ CH - CHANNEL BORDER (T-BAR LAYIN) □ CORE - CORE ONLY (T-BAR LAYIN)

ED APPLICATION IS SUPPLIED COMPLETE WITH BORDER AND DUCT MOUNTING FRAME REQUIRES SELECTION OF TYPE 'H' OR TYPE 'C' MOUNTING ☐ ED - EXPOSED DUCT BORDER

#### **FASTENING**



NOM. DUCT (MAX WIDTH = 36") **MOUNTING FRAME** 

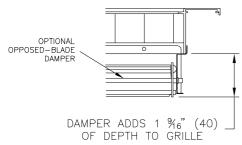


A - COUNTER SUNK SCREW H - STRAIGHT SCREW HOLES (ED FRAME ONLY)

□ C - CONCEALED MOUNTING BRACKET

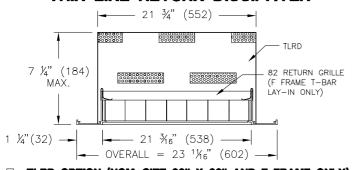
□ D (FOR F FRAME ONLY)

### OPPOSED BLADE DAMPER



VCS3 - COATED STEEL OPPOSED BLADE DAMPER VCS3AL - ALUMINUM OPPOSED BLADE DAMPER

#### THIN LINE RETURN DISSIPATER



□ TLRD OPTION (NOM. SIZE 22" X 22" AND F FRAME ONLY)

#### FINISH:

B12 WHITE (OPTIONAL FINISHES AVAILABLE)

#### **MATERIAL:**

- GRILLE ALUMINUM CONSTRUCTION
- PANEL STEEL CONSTRUCTION (3P, 916P & 17P)
  - ALUMINUM CONSTRUCTION (3PA, 916PA & 17PA)

#### NOTES:

• AVAILABLE SIZES:

 $MINIMUM - 6" \times 4" (152 \times 102)$ MAXIMUM WITHOUT MULLION  $-48^{\circ}$  X 24" (1219 X 610) MAXIMUM WITH MULLION - 96" X 48" (2438 X 1219)

- UNITS WITH MULLION SUPPLIED IN ONE-PIECE FRAME CONSTRUCTION
- UNITS OVER 96" X 48" (2438 X 1219) SUPPLIED IN SECTIONS c/w DUCT MOUNTING CHANNEL
- CH (CHANNEL FRAME) UNITS OVER 48" x 24" (1219 x 610) SUPPLIED IN MULTIPLE SECTIONS
- CORE ONLY UNITS MAXIMUM 48" x 24" (1219 X 610)

#### **PANEL SIZES:**

• MODULE SIZE AND NOM. GRILLE SIZE MUST BE SPECIFIED

NOMINAL MODULE SIZES	MAXIMUM GRILLE SIZES
12" x 12" - 300mm x 300mm	8" x 8"
24" x 12" - 600mm x 300mm	20" x 8"
24" x 24" - 600mm x 600mm	20" x 20"
48" x 24" - 1200mm x 600mm	44" x 20"

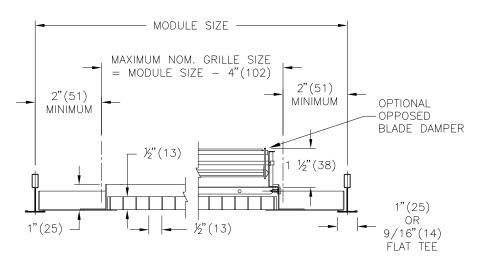
• FACTORY TOLERANCE  $\pm 1/32$ " (1)

ALL METRIC DIMENSIONS ( ) ARE SOFT CONVERTED. IMPERIAL DIMENSIONS ARE CONVERTED TO METRIC AND ROUNDED TO THE NEAREST MILLIMETER.

PROJECT:		F	
ENGINEER:		M	82 SERIES ALUMINUM RETURN
CUSTOMER:		228141	GRILLES & REGISTERS
SUBMITTAL DATE:	SPEC. SYMBOL:	2015/05/07	



#### 80 PANEL MOUNTED RETURN AIR GRILLE



#### **MATERIAL:**

- GRILLE: ALUMINUM CONSTRUCTION
- PANEL: STEEL CONSTRUCTION (3P, 916P & 17P)

  ALUMINUM CONSTRUCTION (3PA, 916PA & 17PA)

#### FINISH:

• FINISH OF PANEL TO MATCH GRILLE FINISH

B12 WHITE

(OPTIONAL FINISHES AVAILABLE)

#### **OPTION:**

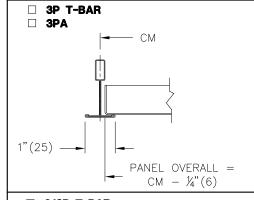
- 80DAL c/w ALUMINUM OPPOSED BLADE DAMPER MILL FINISH
- □ 80D c/w STEEL OPPOSED
  BLADE DAMPER

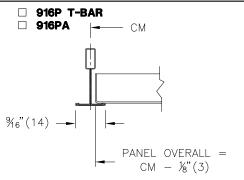
#### **NOTES:**

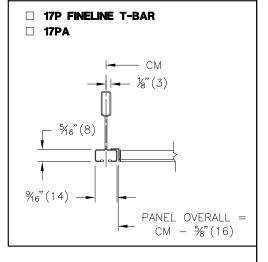
• MODULE SIZE AND NOM. GRILLE SIZE MUST BE SPECIFIED

NOMINAL MODULE SIZES	MAXIMUM GRILLE SIZES
12" x 12" - 300mm x 300mm	8" x 8"
24" x 12" - 600mm x 300mm	20" x 8"
24" x 24" - 600mm x 600mm	20" × 20"
48" x 24" - 1200mm x 600mm	44" × 20"

• FACTORY TOLERANCE  $\pm \frac{1}{32}$  "(1)



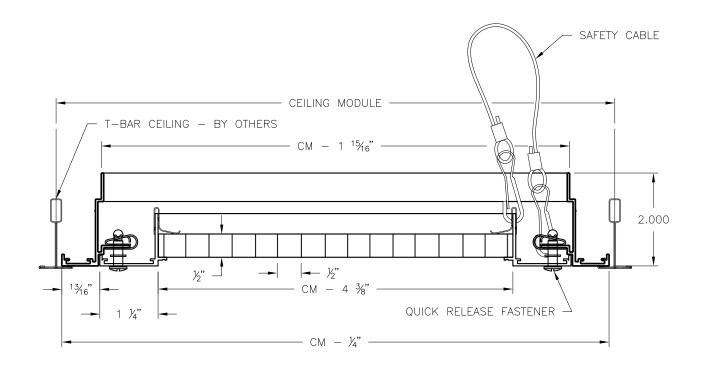




ALL METRIC DIMENSIONS ( )	) ARE SOFT CONVERTED. IMPE	RIAL DIMENSIONS ARE	CONVERTED TO	METRIC A	ND ROUNDED TO	THE NEAREST N	/ILLIMETER.
PROJECT:							<b>T</b> E <sup>®</sup>
ENGINEER:						PANE	<b>80</b> L MOUNTED
CUSTOMER:					222064	80	SERIES N AIR GRILLES
SUBMITTAL DATE:	SPEC. SYM	MBOL:			2011/10/13		AII GITIELES



#### MODEL 80 WITH QR BORDER - QUICK RELEASE RETURN AIR GRILLE



#### **AVAILABLE MODULE SIZES**

48	X	24	
24	X	24	
24	×	12	
24	X	8	
22	X	22	
20	X	20	
16	X	16	

#### NOTE:

- FACTORY TOLERANCE ± .031.
- 1/4 TURN QUICK RELEASE FASTENERS.
- SAFETY CABLES INCLUDED
- CEILING MODULE IS ORDERED SIZE

### FINISH:

- B12 WHITE POWDER COAT.
- FASTENERS: BRIGHT PLATED STEEL.

#### MATERIAL:

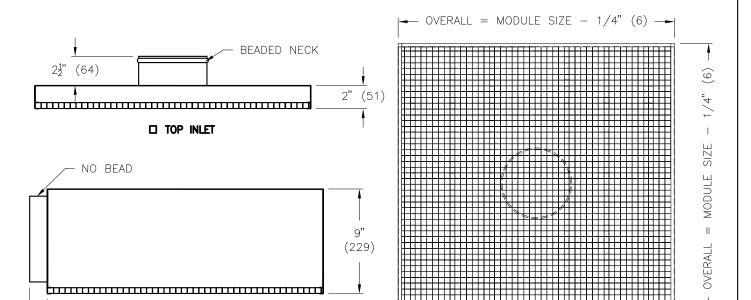
• FRAMES: EXTRUDED ALUMINUM.

• CORE: ALUMINUM 80 CORE.

PROJECT:			Price®		
ENGINEER: CUSTOMER:		7/19	80 RETURN AIR GRILLE		
SUBMITTAL DATE:	SPEC. SYMBOL:	259575 2014/09/02	T—BAR APPLICATION QUICK RELEASE FASTENERS QR BORDER		



### **80SR EGG CRATE CORE WITH INTEGRATED PLENUM**



FACE VIEW (TOP INLET OPTION SHOWN)

#### IMPERIAL

 $-1\frac{1}{2}$ " (38)

MODULE SIZE	HEIGHT	OVERALL	AVAIL. INLET SIZES	INLET LOCATION
24×24 (610X610)	2	$23\frac{3}{4} \times 23\frac{3}{4}$ (603×603)	6, 8, 10, 12, 14, 16	TOP
24×12 (610X305)	2	23 <sup>3</sup> × 11 <sup>3</sup> (603×298)	6, 8, 10	TOP
24x24 (610X610)	9	$23\frac{3}{4} \times 23\frac{3}{4}$ (603×603)	6 ROUND 8, 10, 12, 14, 16 OVAL	SIDE
24x12 (610X305)	9	23¾ x 11¾ (603×298)	6 ROUND 8, 10 OVAL	SIDE

#### FINISH:

- PREPAINTED BLACK PLENUM
- CORE: B12 WHITE, OPTIONAL COLORS AVAILABLE

☐ SIDE INLET

#### NOTES

- BEADED NECK IS STANDARD ON TOP INLETS
- OVAL EQUIVALENT:

8" (203) =  $6" \times 8.937"$  (152×227)

10" (254) = 6"  $\times 12.078$ "  $(152 \times 307)$ 

12" (305) = 6"  $\times 15.218$ "  $(152 \times 387)$ 

14" (356) = 6"x18.359" (152x466)

16" (406) = 6"  $\times 21.500$ "  $(152 \times 546)$ 

#### **OPTIONS**

- ☐ MODULE SIZE 24X24
- ☐ MODULE SIZE 24X12
- ☐ TOP INLET WITH 2" TALL PLENUM
- SIDE INLET WITH 9" TALL PLENUM
  (INLET ON LONG SIDE OF RECTANGULAR UNIT)
- ☐ AFI EXTERNAL ALUMINUM FOIL BACKED INSULATION
- ☐ RF REMOVABLE FACE (SEE PAGE 2 OF 2)

#### MATERIAL:

- 24 GAUGE STEEL PLENUM
- 1/2 X 1/2 X 1/2" ALUMINUM EGG CRATE CORE

ALL METRIC DIMENSIONS ( ) ARE SOFT CONVERTED. IMPERIAL DIMENSIONS ARE CONVERTED TO METRIC AND ROUNDED TO THE NEAREST MILLIMETER.

PROJECT:

ENGINEER:

CUSTOMER:

SPEC. SYMBOL:

AND ROUNDED TO THE NEAREST MILLIMETER.

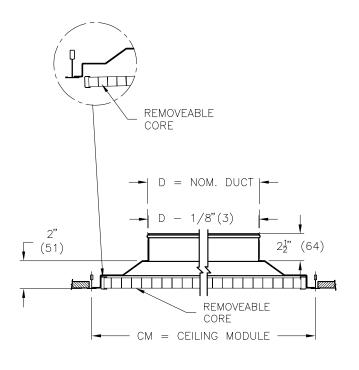
BOSR

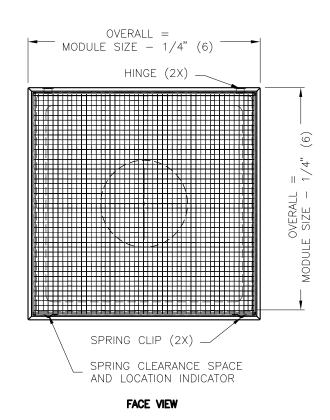
EGG GRATE CORE
WITH INTEGRATED
PLENUM

PLENUM



# 80SR EGG CRATE CORE WITH INTEGRATED PLENUM (REMOVABLE FACE)





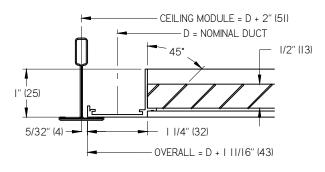
#### **IMPERIAL**

MODULE SIZE	HEIGHT	OVERALL	AVAIL. INLET SIZES	INLET LOCATION
24×24 (610X610)	2	23¾×23¾ (603×603)	6, 8, 10, 12, 14, 16	TOP
24×12 (610X305)	2	23¾×11¾ (603×298)	6	TOP

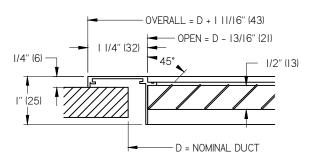
ALL METRIC DIMENSIONS ( ) ARE SOFT CONVERTED. IMPERIAL DIMENSIONS ARE CONVERTED TO METRIC AND ROUNDED TO THE NEAREST MILLIMETER.

PROJECT:			Price®	
ENGINEER:			Mg	80SR egg grate core
CUSTOMER:			258867	WITH INTEGRATED PLENUM (REMOVABLE FACE)
SUBMITTAL DATE:	SPEC. SYMBOL:	20	013/01/31	(NEMOVABLE FACE)

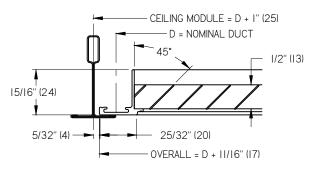
#### **85 RETURN GRILLES**



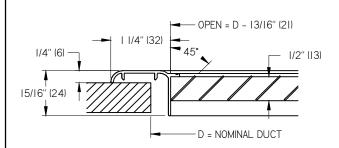
☐ F - FLAT FACE BORDER (LAY-IN APPLICATION)



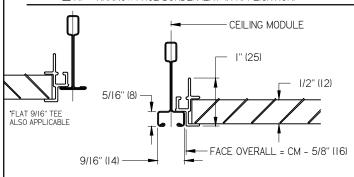
☐ F - FLAT FACE BORDER (SURFACE MOUNT APPLICATION)



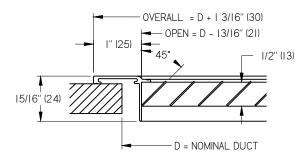
☐ NF - NARROW FACE BORDER (LAY-IN APPLICATION)



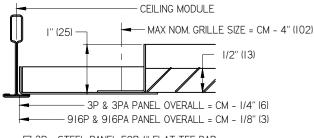
☐ C - CURVED FACE BORDER (SURFACE MOUNT APPLICATION)



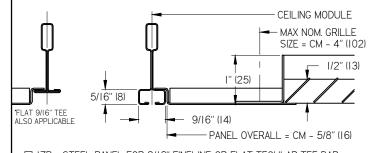
☐ 17 - 9/16" BOLT SLOT OR FLAT TEE



☐ N - FLAT FACE BORDER (SURFACE MOUNT APPLICATION)



- ☐ 3P STEEL PANEL FOR I" FLAT TEE BAR☐ 3PA ALUMINUM PANEL FOR I" FLAT TEE BAR☐ 916P STEEL PANEL FOR 9/16" FLAT TEE BAR
- ☐ 916PA ALUMINUM PANEL FOR 9/16" FLAT TEE BAR

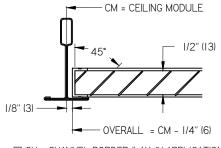


☐ 17P - STEEL PANEL FOR 9/16" FINELINE OR FLAT TEGULAR TEE BAR □ 17PA - ALUMINUM PANEL FOR 9/16" FINELINE OR FLAT TEGULAR TEE BAR

PROJECT:	SOFT CONVERTED. IMPERIAL DIMENSIONS ARE CONVERTED TO	METRIC AND ROUNDED TO THE NEAR!	ST MILLIMETER.
ENGINEER:		mg	85 SERIES ALUMINUM
CUSTOMER:		265215	SIGHT-RESISTANT RETURN GRILLES
SUBMITTAL DATE:	SPEC. SYMBOL:	2016/06/0	9



#### **85 RETURN GRILLES**



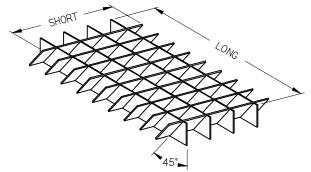
CM = CEILING MODULE 1/2" (13) 1/8" (3) -OVERALL = CM - 1/4" (6)

☐ CH - CHANNEL BORDER (LAY-IN APPLICATION)

☐ CORE - CORE ONLY (LAY-IN APPLICATION)

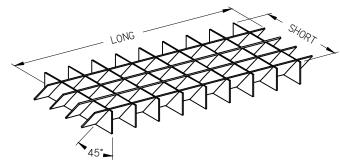
#### **CORE PATTERN**

☐ S - SIGHT RESISTANT PARALLEL TO SHORT DIMENSION



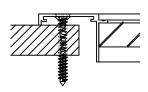
MAXIMUM DUCT SIZE = 24" X 24" (610 X 610)

☐ L - SIGHT RESISTANT PARALLEL TO LONG DIMENSION



MAXIMUM DUCT SIZE = 48" X 24" (1219 X 610)

□ A - COUNTERSUNK SCREW

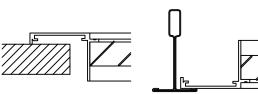


SURFACE MOUNT ONLY

**FASTENING** 

F FRAMES ILLUSTRATED

□ 0 - NO FASTENING



#### **MATERIAL:**

- FRAME: ALUMINUM CONSTRUCTION
- EGG CRATE CORE: ALUMINUM CONSTRUCTION,
- 19/32" x 19/32" x 1/2" [15 x 15 x 13] GRID
   PANEL: STEEL CONSTRUCTION (3P, 916P & 17P) ALUMINUM CONSTRUCTION (3PA, 916PA & 17PA)

MAX ALLOWABLE GRILLE SIZE FOR PANEL FRAMES			
NOMINAL MODULE SIZES	MAXIMUM GRILLE SIZES		
12" x 12" - 300mm x 300mm	8" x 8"		
24" x I2" - 600mm x 300mm	20" x 8"		
24" x 24" - 600mm x 600mm	20" x 20"		
48" x 24" - I200mm x 600mm	44" x 20"		

#### FINISH:

☐ B12 WHITE (OPTIONAL FINISHES AVAILABLE)

#### NOTES:

- TYPE A FASTENING COUNTERSUNK SCREW HOLES FOR NO.8 S.M.S. PER FACTORY STANDARD (SCREWS SUPPLIED)
- AVAILABLE SIZES FOR SIGHT RESISTANT PARALLEL TO SHORT MINIMUM DUCT SIZE = 6" X 4" (152 X 102) MINIMUM DUCT SIZE NF FRAME = 6" X 3" (152 X 76) MAXIMUM DUCT SIZE (ALL FRAMES) = 24" X 24" (610 X 610)
- AVAILABLE SIZES FOR SIGHT RESISTANT PARALLEL TO LONG MINIMUM DUCT SIZE = 6" X 4" (152 X 102) MINIMUM DUCT SIZE NF FRAME = 6" X 3" (152 X 76)
  MAXIMUM DUCT SIZE (ALL FRAMES) = 48" X 24" (1219 X 610)
- FACTORY TOLERANCE +/- 1/32" (1)

 $\square$  MRI - ALUMINUM CONSTRUCTION FOR MRI APPLICATIONS.

F, 17, CH & CORE FRAMES ONLY.

ALL METRIC DIMENSIONS () ARE SOFT CONVERTED. IMPERIAL DIMENSIONS ARE CONVERTED TO METRIC AND ROUNDED TO THE NEAREST MILLIMETER **PROJECT:** 85 SERIES **ENGINEER: ALUMINUM** SIGHT-RESISTANT **CUSTOMER:** 265215 **RETURN GRILLES** SPEC. SYMBOL: **SUBMITTAL DATE:** 2016/06/09